



Taps for steels from 25~45 HRC

H-TAP

H-SFT H-POT



Key Features : H-TAP



1 H-Series :
For steels from 25~45 HRC

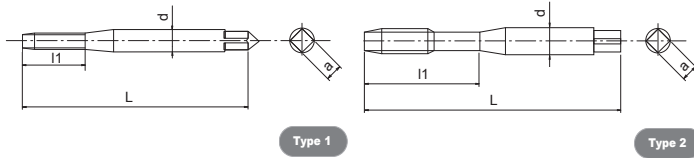
2 Also for tool steels

3 Steam Oxide Treatment :
Improved lubricity

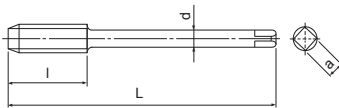
4 Powder metal :
High wear resistance

Taps

- High performance
■ Serie H : for steel 25~45 HRC
- High performance
■ Serie H : Für Stahl 25~45 HRC
- Alta prestazione
■ Serie H : Per acciai di durezza tra 25~45 HRC
- Haute performance
■ Serie H : pour acier de dureté entre 25~45 HRC
- Yüksek performans
■ Serie H : 25~45 HRC çelikler için
- High performance
■ Serie H : Til stål 25~45 HRC
- High performance
■ Serie H : för stål 25~45 HRC
- Altas prestaciones
■ Serie H (H-CPM) : para aceros 25~45 HRC
- Высокая производительность
■ Серия P: для сталей 25 ~ 45 HRC
- Wysoka wydajność
■ Seria H: do stali 25 ~45 HRC



EDP	M	P	L	l1	d	a	ZΔ	Type	Price
83212560	2	0,4	45	8	2,8	2,1	2	1	
83213360	2,5	0,45	50	9	2,8	2,1	2	1	
83213860	3	0,5	56	18	3,5	2,7	3	2	
83214460	4	0,7	63	21	4,5	3,4	3	2	
83214960	5	0,8	70	25	6	4,9	3	2	
83215560	6	1	80	30	6	4,9	3	2	
83216160	8	1,25	90	35	8	6,2	3	2	
83216960	10	1,5	100	39	10	8	3	2	



EDP	M	P	L	l	d	a	ZΔ	Price
83317960	12	1,75	110	18	9	7	3	
83319160	14	2	110	20	11	9	3	
83320260	16	2	110	20	12	9	3	
83321460	18	2,5	125	25	14	11	4	
83322860	20	2,5	140	25	16	12	4	

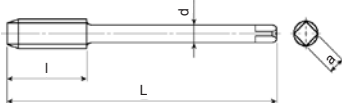
ZΔ= Number of flutes - Anzahl Schneiden - Numero di denti - Nombre de lèvres - Liczba ostrzy -
 Antal skær - Antal skär - Numero de ranuras - Число режущих кромок - Kanal sayısı

Applications - Anwendungen - Applicazioni - Applications - Applikation - Applikation - Aplicaciones - Применение - Uygulama - Zastosowania												
C≤0.2%	0.25<C≤0.4%	C≥0.45%	SCM	25~35 HRC	35~45 HRC	45~52 HRC	52~62 HRC	SUS	SKD	SC	GG	GGG
		⊙ 6~12 m/min	○ 7~12 m/min	⊙ 4~8 m/min	⊙ 4~8 m/min				⊙ 6~12 m/min			○ 7~12 m/min
Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
								○ 3~5 m/min	○ 1~3 m/min			



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Serie H: do stali 25 ~45 HRC



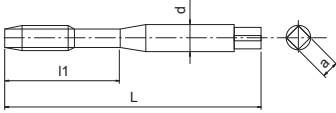
NEW	EDP	MF	P	L	l	d	a	ZΔ	Price
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	83214560	4	0,5	63	6	2,8	2,1	3	
	83215160	5	0,5	70	7	3,5	2,7	3	
	83215660	6	0,75	80	8	4,5	3,4	3	
	83215760	6	0,5	80	8	4,5	3,4	3	
	83216360	8	0,75	80	10	6	4,9	3	
	83216260	8	1	90	10	6	4,9	3	
	83217160	10	1	90	12	7	5,5	3	
	83217060	10	1,25	100	12	7	5,5	3	
	83218260	12	1	100	14	9	7	3	
	83218160	12	1,25	100	14	9	7	3	
	83218060	12	1,5	100	14	9	7	3	
	83219260	14	1,5	100	16	11	9	3	
	83220360	16	1,5	100	16	12	9	3	
	83221660	18	1,5	110	20	14	11	4	
	83223060	20	1,5	125	20	16	12	4	
	83224060	22	1,5	125	20	18	14,5	4	
	83225060	24	1,5	140	24	18	14,5	4	

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Antal skær - Antal skär - Numero de ranuras - Число режущих кромок - Kanal sayısı

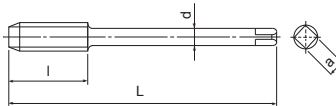
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		⊙ 6~12 m/min	○ 7~12 m/min	⊙ 4~8 m/min	⊙ 4~8 m/min				⊙ 6~12 m/min			○ 7~12 m/min
Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
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EDP	UNJF	P	L	l1	d	a	ZΔ	Price
48009467	10	32	70	25	6	4,9	3	
48009472	1/4	28	80	30	7	5,5	3	
48009476	5/16	24	90	35	8	6,2	3	
48009481	3/8	24	90	35	9	7	3	



EDP	UNJF	P	L	l	d	a	ZΔ	Price
48009486	7/16	20	100	15	8	6,2	3	
48009491	1/2	20	100	16	9	7	3	

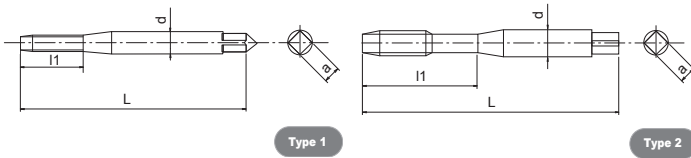
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Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
								○ 3~5 m/min	○ 1~3 m/min			

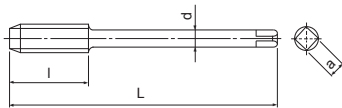


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EDP	M	P	L	l1	d	a	ZΔ	Type	Price
88412560	2	0,4	45	8	2,8	2,1	2	1	
88413360	2,5	0,45	50	9	2,8	2,1	2	1	
88413860	3	0,5	56	18	3,5	2,7	3	2	
88414460	4	0,7	63	21	4,5	3,4	3	2	
88414960	5	0,8	70	25	6	4,9	3	2	
88415560	6	1	80	30	6	4,9	3	2	
88416160	8	1,25	90	35	8	6,2	3	2	
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88519160	14	2	110	30	11	9	3	
88520260	16	2	110	32	12	9	4	
88521460	18	2,5	125	34	14	11	4	
88522860	20	2,5	140	34	16	12	4	

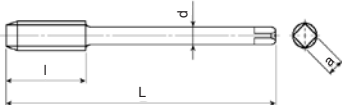
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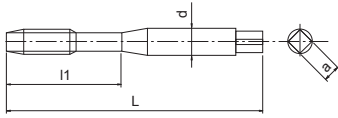
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	88415160	5	0,5	70	12	3,5	2,7	3	
	88415660	6	0,75	80	14	4,5	3,4	3	
	88415760	6	0,5	80	14	4,5	3,4	3	
	88416360	8	0,75	80	18	6	4,9	3	
	88416260	8	1	90	22	6	4,9	3	
	88417160	10	1	90	20	7	5,5	3	
	88417060	10	1,25	100	24	7	5,5	3	
	88418260	12	1	100	22	9	7	3	
	88418160	12	1,25	100	22	9	7	3	
	88418060	12	1,5	100	22	9	7	3	
	88419260	14	1,5	100	22	11	9	3	
	88420360	16	1,5	100	22	12	9	4	
	88421660	18	1,5	110	25	14	11	4	
	88423060	20	1,5	125	25	16	12	4	
	88424060	22	1,5	125	25	18	14,5	4	
	88425060	24	1,5	140	28	18	14,5	4	

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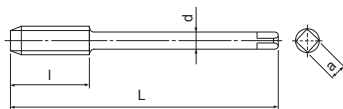
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Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
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48010467	10	32	70	25	6	4,9	3	
48010472	1/4	28	80	30	7	5,5	3	
48010476	5/16	24	90	35	8	6,2	3	
48010481	3/8	24	90	35	9	7	3	



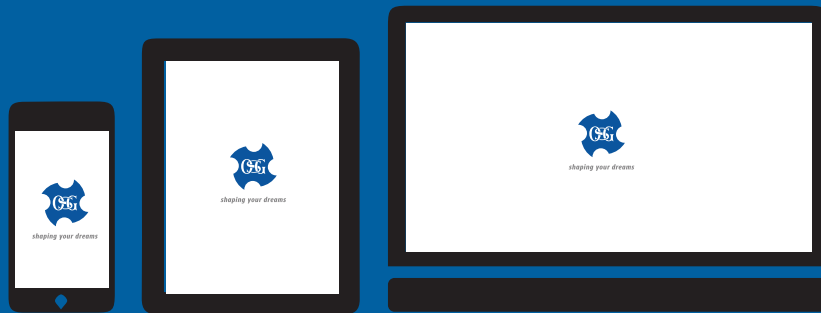
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48010491	1/2	20	100	22	9	7	3	

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		⊙ 8~13 m/min		⊙ 6~10 m/min	⊙ 6~10 m/min				⊙ 7~10 m/min			○ 10~15 m/min
Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
								○ 4~6 m/min	○ 2~4 m/min			

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